

Serial No. 10/656,812  
Attorney Docket No. 038724.52699US  
PATENT

**Reply Under 37 C.F.R. § 1.116  
Expedited Procedure  
Technology Center 3742**

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Application No.	:	10/656,812	Confirmation No. :	7094
First Named Inventor	:	Wolfgang DANZER		
Filed	:	September 8, 2003		
TC/A.U.	:	1725		
Examiner	:	Maria A. Elve		
Docket No.	:	038724.52699US		
Customer No.	:	23911		
Title	:	Laser Welding of Nonferrous Metals by Using Laser Diodes and Process Gas		

**AFTER-FINAL AMENDMENT  
PURSUANT TO 37 C.F.R. § 1.116**

**Mail Stop AF**  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

The following requested amendments and remarks are respectfully submitted in response to the Office Action mailed December 26, 2008. The response due date, extended one month and to the first business day following a weekend, is April 27, 2009.

**Requested Amendments to the Claims** begin on page 2 of this paper.

**Remarks** begin on page 4 of this paper.